

Description

Polystyrene 536W: Is a high melt flow; high heat crystal polystyrene designed for fast cycle injection molding. It is also designed for high output, direct injection profile extrusion for foam applications.

Application:

- Foam board
- Wood replacement

General Information:

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- This material holds Underwriters Laboratory recognition 94HB; see UL File E55470 at www.UL.com.
- USP Class VI
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow (200°C-5kg)	D-1238	g/10mn	8.5
Mechanical Properties			
Tensile Strength	D-638	psi	6,500
Tensile Modulus	D-638	psi (10 ⁵)	4.3
Flexural Strength	D-790	psi	11,700
Flexural Modulus	D-790	psi (10 ⁵)	4.3
Thermal Properties			
Heat Distortion - Annealed	D-648	°F	205
Vicat Softening	D-1525	°F	219
Other Physical Properties			
Density		g/cm ³	1.04
Linear Shrinkage	D-955	in/in	.004 - .007
Moisture		%	<0.1